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 CONFIDENTIAL 17 July 1957

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*Ballou, Genl*

MEMORANDUM FOR: Chief/BR-7

ATTENTION :

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SUBJECT : Information Pertaining to Hydrogen Generators  
 and Compressors

The following information is from our files on hydrogen generators and compressors and is forwarded in accordance with your oral request of 16 July 1957.

Generators

1. Corps of Engineers - Methanol Steam Generator

A. Performance - 4000 cubic feet per hour (94%) of Hydrogen and 156 lbs. of liquid CO<sub>2</sub> per hour. Gas purity about 94%

B. Availability - To be determined (probably available)

C. Size - 42,000 lbs. Large trailer mounted requires M-52 tractor to move

D. Cost - \$120,000 to reproduce-possibility of getting one for less should be investigated

E. Personnel to Operate - Should be run for several consecutive days - two men per shift -  
 Mechanic type personnel with consulting service (possibly TBS  personnel)

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F. Materials to Operate per 24 Hours

(1) Fuel Oil 360 gal.  
 Methanol 456 gal.  
 Water 31,300 gal.

Other chemicals: Monoethanolamine, Catalyst water treatment, acid, methyl orange cuprous chloride, Cardisorber 760 lbs.

(2) Total estimated cost of raw material per 24 hours (assuming water is free) \$300.00

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(3) Availability - estimated as reasonably easy to obtain

G. Storage - large commercial type garage.

## 2. Corps of Engineers Catalytic Cracking of Hydrocarbons Generator

A. Performance - 1000 cubic feet per hour of Hydrogen  
gas purity about 94%

B. Availability (to be determined - probably available)

C. Size - 42,000 lbs. (same as other)

D. Cost - \$120,000 (same as other)  
May be obtainable on loan basis - this will be checked.E. Personnel to Operate - Same as before - 2 men per shift - should  
be run for several days. Mechanic type  
personnel with TSS  personnel to  
act as consultant in the event of serious  
difficulty.

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## F. Materials

(1) Fuel oil - 360 gal.  
Diesel or jet fuel - 200 gal. (approx.)Other chemicals not known at present but it is believed fewer  
are needed.(2) Estimated cost per 24 hours - \$300.00  
(This is materials cost alone)(3) Availability of materials is estimated at very good, enough so  
to offset the advantage of the higher rate of the methanol  
generator.

G. Storage - Same as other - large commercial type garage.

3. TSS -  Mobile Generator

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A. Performance - 4000 cubic feet per hour of Hydrogen - gas purity  
75% hydrogen purity - nitrogen and ammoniaB. Availability - available now, should have routine tests run before  
shipping. If used with a compressor, this should also  
be tested - assume one month minimum timeC. Size - 2 ton panel truck (of the type used for milk delivery, etc.)  
total weight estimated at 3 1/2 tons including truck

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- D. Cost - one now available at no cost to the project  
estimated cost to reproduce - \$20,000
- E. Personnel to Operate - one mechanic type - extensive warm up and  
shut down time is not required.  
consulting service should be available  
to the operator.
- F. Material to Operate - 88.88 lbs. of anhydrous ammonia per hour -  
2100 lbs. per 24 hours.  
jet engine fuel or diesel oil - 6 gal/hour,  
1 1/4 gal/24 hours  
Cost of materials - availability - no problem  
foreseen
- G. Storage - Same as any panel truck

Compressors

- 1. Worthington Type V4A3 - four cylinder, three stage
  - A. Performance - 14 cubic feet/min to 2000 Psi
  - B. Availability - commercially available, cost \$2000.00
  - C. Power Source - requires 6-10 HP electric motor
  - D. Personnel to operate - generator operator can also handle the compressor
  - E. Size - shipping weight - 800 lbs.
- 2. Worthington compressor, next largest size rated at 38 CFM at 2000 Psi,  
costs \$7000.00.
- 3. Information on the Corps of Engineers Compressor is not complete. Their  
smallest known unit weighs 7800 lbs., has its own diesel engine power  
source. Further information is being sought and will be forwarded with-  
out delay.

[Redacted]

Chief

TSS/Engineering Division

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